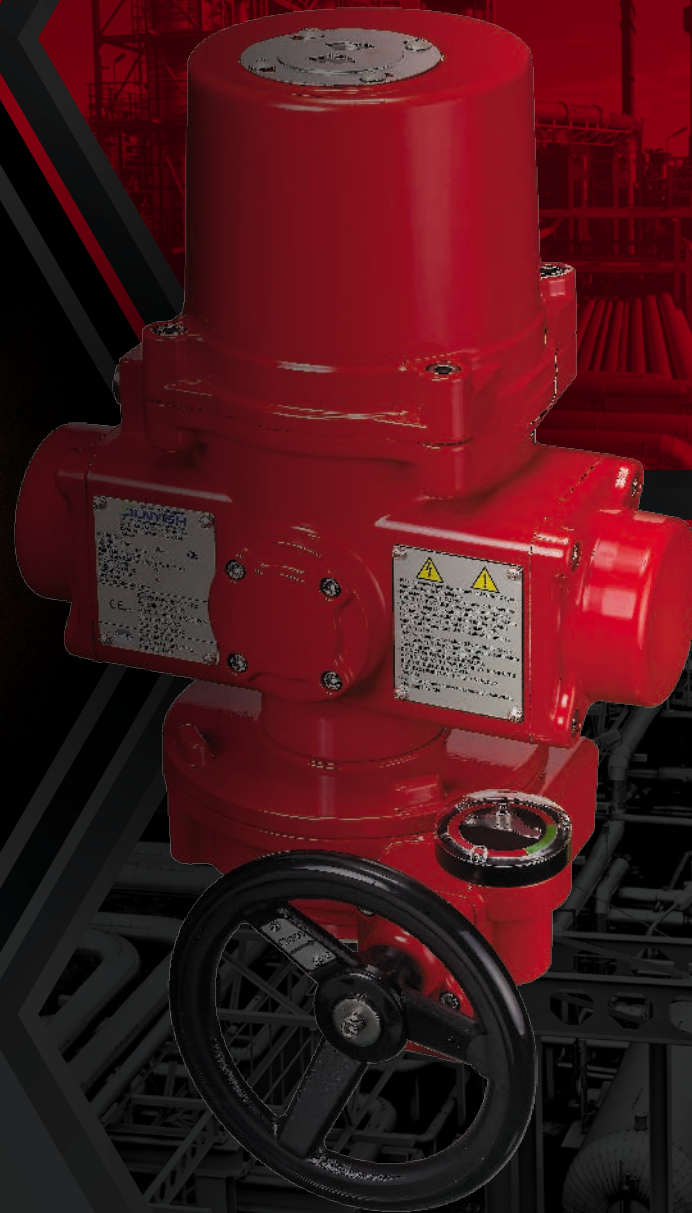




# EXPLOSION-PROOF ELECTRIC VALVE ACTUATORS



**SUNYEH**

SE / LE / OME series  
[www.sunyeh.com](http://www.sunyeh.com)

# Perfect Solution





## COMPANY PROFILE

Sun Yeh Electrical Ind. Co., Ltd. was established in 1986 and it is committed to continuous technical innovation, the most advanced product quality management, organizational excellence, and outstanding customer satisfaction.

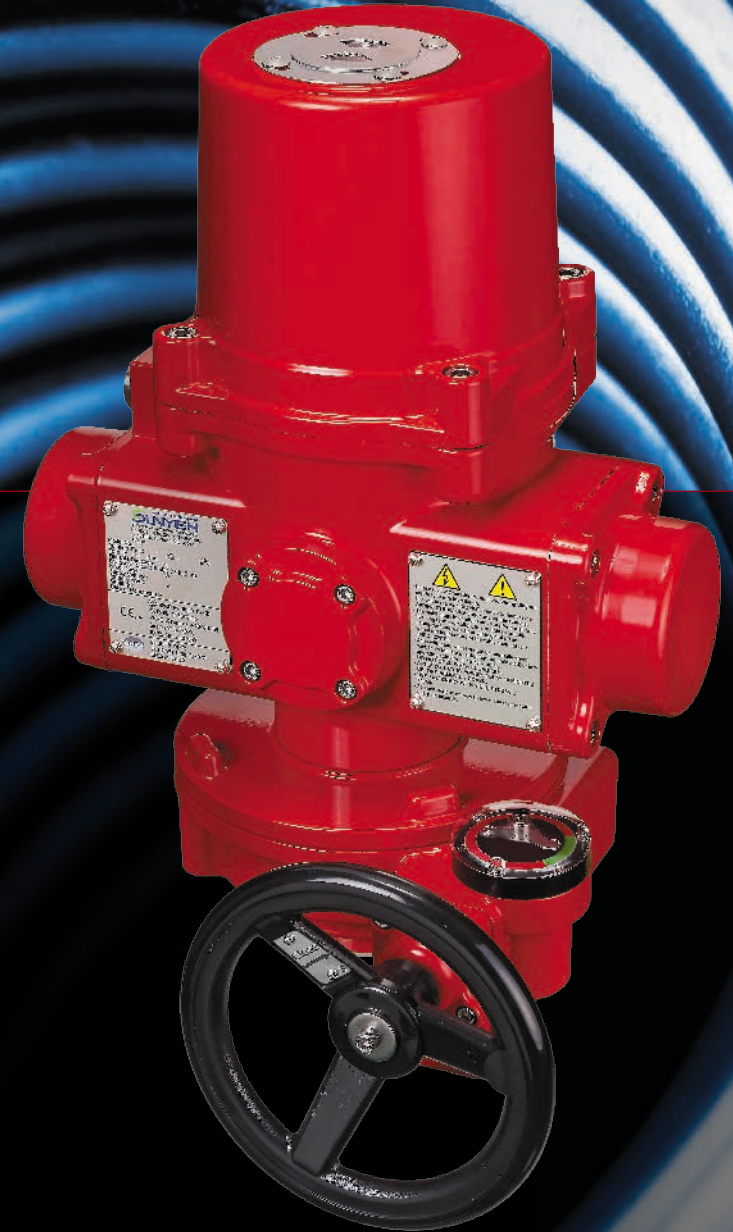
Our sustainable development drives the product line extension to include quarter-turn actuators, spring return fail-safe actuators, SuperCap fail-safe actuators, linear actuators, multi-turn actuators, and explosion-proof actuators. Sun Yeh offers various products that can be widely applied to the control of industrial processes, fluid control, water treatment, HVAC, chemical engineering, food processing, etc.

Sun Yeh is dedicated to providing you with high-quality products, which have been certified with CE, CSA, CCC, ATEX, IECEX, CNEx, TS, JPEX and SIL approvals, as well as meet with RoHS and REACH environmental regulations, in addition to ISO 9001, ISO 14001, ISO 45001, and AEO.



# SE series

**Explosion-proof  
Spring Return Fail-safe  
Electric Valve Actuators**



## PRODUCT OVERVIEW

SE series explosion-proof spring return fail-safe actuators offer torque ranges from 50 Nm to 260 Nm (445 in-lb to 2300 in-lb). They are designed for the fail-safe positioning of valves or dampers upon loss of supply voltage and include On-Off control, floating control and modulating control. A rack and pinion spring mechanism is used to position the controlled device to either Fully OPEN or Fully CLOSED positions without any external power source. For On-Off type, a mechanical BUFFER is used at the end of the spring stroke to reduce the water hammer effects in pipes. A clutch-less manual override is optional to provide manual positioning of the controlled device.

SE series explosion-proof spring return fail-safe electric actuators are structured as flame-proof and combustible dust-proof. The directive and standards marking is II 2 GD Ex db IIB T4 Gb, Ex db h IIB T4 Gb, Ex tb IIIC T130°C Db, Ex tb h IIIC T130°C Db where it is classified as Zone 1 or Zone 2, containing Group IIA and Group IIB gases, Zone 21 or Zone 22, containing the combustible dust atmospheres or a mixture of explosive gas atmospheres and combustible dust atmospheres. It is suitable for temperature classes T1 to T4.

# SE series

Explosion-proof  
Spring Return Fail-safe Electric Valve Actuators

## PRODUCT FEATURES

- Enclosure IP68 (7m, 72 hrs).
- Controls: On-Off, floating (optional), modulating (optional).
- Clutch-less manual override (optional).
- ISO 5211 mounting flange.
- Mechanical position indicator.
- Built-in motor thermal protection.
- Springs are utilized to store kinetic energy to close a valve or damper every time, ensuring fail-safe operation during emergencies without relying on batteries or other external power supplies.
- For On-Off units, a mechanical BUFFER is employed at the end of the spring stroke to reduce the dynamic effects caused by the spring return system.

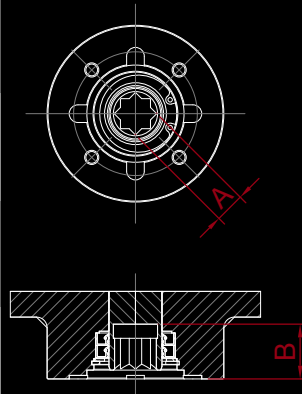
## STANDARD SPECIFICATIONS

- Available supply voltages: 24 V AC, 24 V DC, 110 - 120 V AC, 220 - 240 V AC, 380 V AC, 440 V AC.
- Dry powder coated aluminum alloy enclosure.
- 50% duty cycle.
- Motor insulation class F.
- Continuous mechanical position indicator.
- The actuator comes standard with On-Off (two-position) control, two SPDT limit switches, and is configured with a clockwise spring return for fail-closed operation during a power outage.
- Relative humidity: 30 to 95%
- Ambient temperature: -30°C to +70°C (-22°F to +158°F)



## TECHNICAL INFORMATION

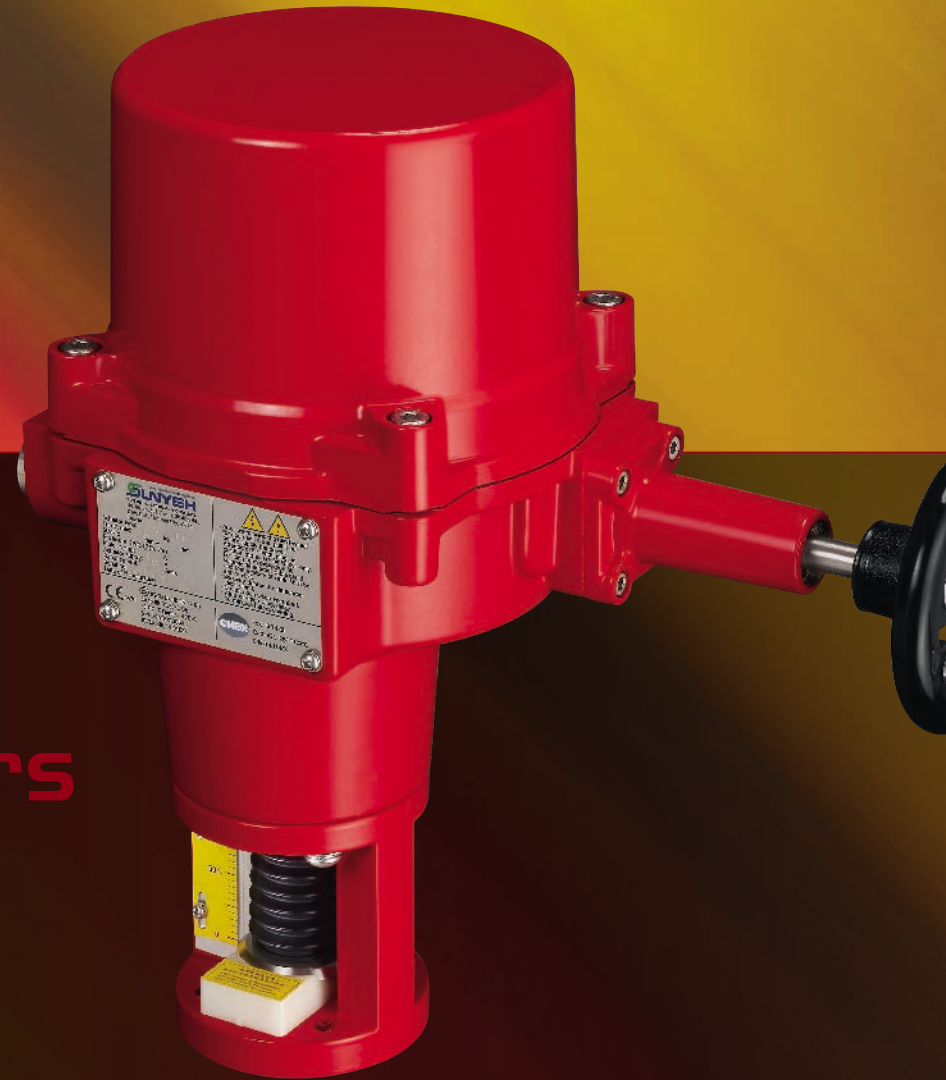
| Model   | Torque |       | Nominal Motor Power | Running Time |                      | Weight                |          |      |                     | Mounting Base |                         |                        |
|---------|--------|-------|---------------------|--------------|----------------------|-----------------------|----------|------|---------------------|---------------|-------------------------|------------------------|
|         | Nm     | in-lb |                     | W            | Motor<br>(Sec / 90°) | Spring<br>(Sec / 90°) | Standard |      | W / Manual Override |               | Flange Type<br>ISO 5211 | Output Drive (A)<br>mm |
|         |        |       | kg                  |              |                      |                       | lb       | kg   | lb                  |               |                         |                        |
| SE-500  | 50     | 445   | 50                  | 7            | 3                    | 28                    | 62       | 38.5 | 85                  | F07           | 17                      | 30                     |
| SE-1300 | 130    | 1150  | 130                 | 7            | 8                    | 63                    | 139      | 83   | 183                 | F10           | 22                      | 41                     |
| SE-2000 | 200    | 1770  | 130                 | 11           | 12                   | 96                    | 212      | 135  | 298                 | F12           | 27                      | 45                     |
| SE-2600 | 260    | 2300  | 130                 | 14           | 12                   | 96                    | 212      | 135  | 298                 | F12           | 27                      | 45                     |



• The running time is based on 110 V AC @ 60Hz, 50% duty cycle, On-Off control.

**LE** series

**Explosion-proof  
Linear  
Electric Valve Actuators**





## PRODUCT OVERVIEW

LE series explosion-proof linear electric actuators offer thrust ranges from 250 to 2,000 kgf (550 to 4410 lbf). All models are equipped with modulating controllers and suitable for globe valves, gate valves and linear travel devices (maximum stroke: 100 mm / 4 inch). These units can be applied to HVAC and industrial processes, especially for steam and high temperature applications.

LE series explosion-proof linear electric actuators are structured as flame-proof and combustible dust-proof. The directive and standard marking is II 2 GD Ex db IIB T4 Gb, Ex tb IIIC T130°C Db. They are control devices for valves and can be used in places, classified as Zone 1 or Zone 2, containing Group IIA and Group IIB gases, Zone 21 or Zone 22, containing combustible dust atmospheres or a mixture of explosive gas atmospheres and combustible dust atmospheres. It is suitable for temperature classes T1 to T4.

# LE series

## Explosion-proof Linear Electric Valve Actuators

### PRODUCT FEATURES

- Enclosure IP68 (7m, 72 hrs).
- High alloy-steel gear trains with self-locking prevent back-drive.
- DC motor equipped with 75% duty cycle.
- External stem position indicator.
- Low-power consumption.
- Manual operation can be applied in case of power outage.
- Built-in motor thermal protection.
- ISO 5210 mounting flange.
- Thrust overload protection: The force switches trip the motor when the output force exceeds the rated.
- Adjustable stroke allows the stroke length to be adjusted to suit valve stem.

### STANDARD SPECIFICATIONS

- Available supply voltages: 24 V AC, 24 V DC, 110 - 120 V AC, 220 - 240 V AC.
- Dry powder coated aluminum alloy enclosure.
- Thrust overload protection.
- 2 force switches and modulating control are provided as standard.
- Motor insulation class F.
- Relative humidity: 30 to 95%
- Ambient temperature: -30°C to +70°C (-22°F to +158°F), for CSA: -30°C to +65°C (-22°F to +149°F)



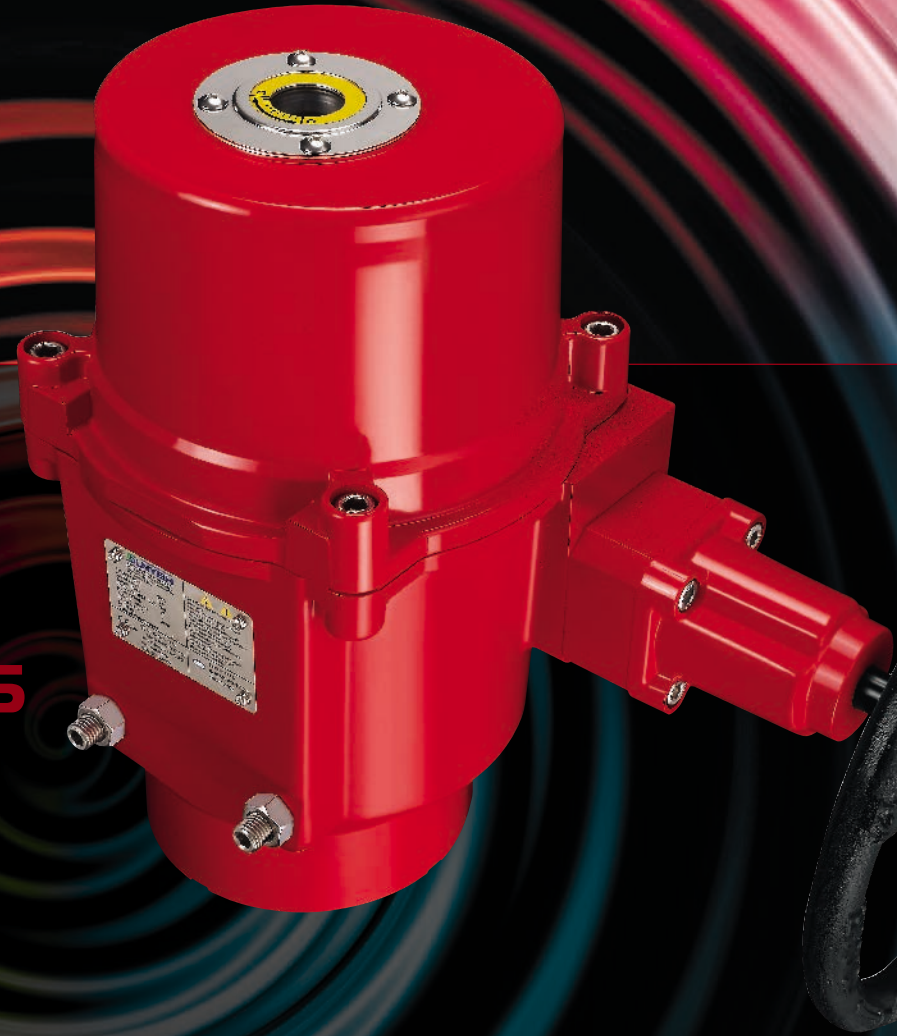
## TECHNICAL INFORMATION

| Model   | Thrust |      |        | Weight |      | Nominal Motor Power<br>W | Speed    |            | Flange Type<br>ISO 5210 | Max. Stroke Length |      |
|---------|--------|------|--------|--------|------|--------------------------|----------|------------|-------------------------|--------------------|------|
|         | kgf    | lbf  | kN     | kg     | lb   |                          | mm / sec | inch / sec |                         | mm                 | inch |
| LE-250  | 250    | 550  | 2.45   | 10.5   | 23.5 | 15                       | 0.46     | 0.018      | F07                     | 50                 | 2    |
| LE-500  | 500    | 1100 | 4.9    | 10.5   | 23.5 | 15                       |          |            | F07                     | 50                 | 2    |
| LE-1000 | 1000   | 2205 | 9.805  | 31.5   | 69.5 | 35                       |          |            | F10                     | 100                | 4    |
| LE-2000 | 2000   | 4410 | 19.615 | 31.5   | 69.5 | 35                       |          |            | F10                     | 100                | 4    |

• The running speed is based on 110 V AC @ 60Hz, 75% duty cycle.

# OME series

Explosion-proof  
Quarter-turn  
Electric Valve Actuators



## PRODUCT OVERVIEW

OME series explosion-proof quarter-turn electric actuators offer torque ranges from 35 Nm to 1,500 Nm ( 310 in-lb to 13,280 in-lb). Product design is based on a self-locking worm drive principal, which provides for a smooth running, dependable, robust drive system. All models are ISO 5211 compliant, have a visual position indicator on top of the actuator cover, and have manual override, except for OME-A. The manual operation features a non-clutch design, allowing it to be operated without the need for any lever, clutch, or brake upon power outage.

OME series explosion-proof quarter-turn electric actuators are structured as flame-proof and combustible dust-proof. The directive and standard marking is II 2 GD Ex db IIB T4 Gb, Ex tb IIIC T130°C Db. They are classified as Zone 1 or Zone 2, containing Group IIA and Group IIB gases, Zone 21 or Zone 22, containing combustible dust atmospheres or a mixture of explosive gas atmospheres and combustible dust atmospheres. It is suitable for temperature classes T1 to T4.

# OME series

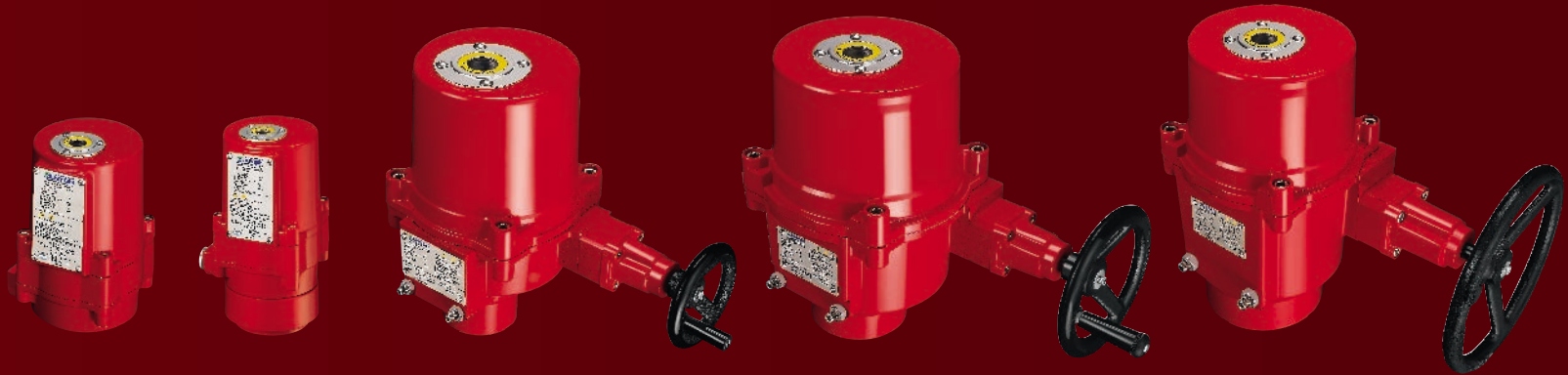
Explosion-proof  
Quarter-turn Electric Valve Actuators

## PRODUCT FEATURES

- Enclosure conforms to IP66, IP68 (7m, 72 hrs)
- Self-locking gear system.
- ISO 5211 mounting flange.
- Visual mechanical position indication.
- Mechanical stops (except OME-1, OME-A, OME-AM).
- Clutch-less manual override.
- Built-in motor thermal protection.

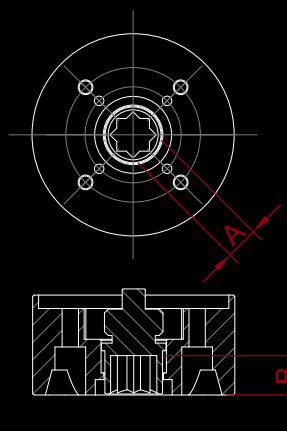
## STANDARD SPECIFICATIONS

- Available supply voltages: 12 V DC, 24 V AC, 24 V DC, 110 - 120 V AC, 220 - 240 V AC.
- Dry powder coated aluminum alloy enclosure.
- 30% duty cycle.
- Motor insulation class F.
- 2 limit switches, torque switches (except OME-1, OME-A, OME-AM), and On-Off / floating control are provided as standard.
- Relative humidity: 30 to 95%
- Ambient Temperature: -30°C to +70°C (-22°F to +158°F)



## TECHNICAL INFORMATION

| Model  | Torque |       | Weight |      | Nominal Motor Power | Running Time | Manual Override | Flange Type | Output Drive (A) | Output Drive Depth (B) |
|--------|--------|-------|--------|------|---------------------|--------------|-----------------|-------------|------------------|------------------------|
|        | Nm     | in-lb | kg     | lb   | W                   | (Sec / 90°)  |                 | ISO 5211    | mm               | mm                     |
| OME-1  | 35     | 310   | 3.5    | 8    | 10                  | 11           | Lever           | F03 / F05   | 14               | 17                     |
| OME-A  | 50     | 445   | 4.5    | 10   | 10                  | 21           | N / A           | F07         | 17               | 20                     |
| OME-AM | 50     | 445   | 4.5    | 10   | 10                  | 21           | Lever           | F07         | 17               | 20                     |
| OME-2  | 90     | 800   | 17     | 37.5 | 40                  | 18           | Hand-wheel      | F07         | 22               | 30                     |
| OME-3  | 150    | 1330  | 17     | 37.5 | 40                  | 28           |                 | F07         | 22               | 30                     |
| OME-4  | 400    | 3540  | 31.5   | 69.5 | 80                  | 20           |                 | F10         | 36               | 48                     |
| OME-5  | 500    | 4430  | 31.5   | 69.5 | 80                  | 27           |                 | F10         | 36               | 48                     |
| OME-6  | 650    | 5755  | 31.5   | 69.5 | 80                  | 36           |                 | F10         | 36               | 48                     |
| OME-7  | 1000   | 8855  | 47     | 104  | 120                 | 52           |                 | F12 or F14  | 36               | 50                     |
| OME-8  | 1500   | 13280 | 47     | 104  | 120                 | 54           |                 | F12 or F14  | 36               | 50                     |



• The running time is based on 110 V AC @ 60Hz, 30% duty cycle, On-Off / floating control.

# SE series

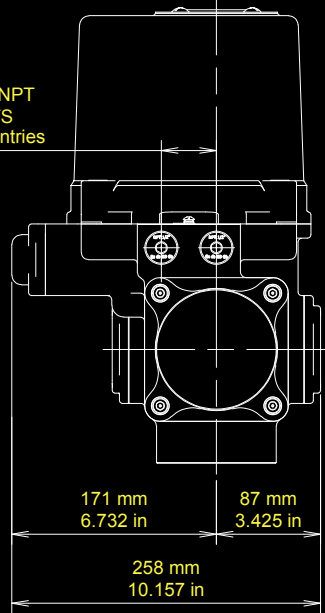
The drawing is based on the actuator with a power fail clockwise (CW) spring return.

# PHYSICAL DIMENSION

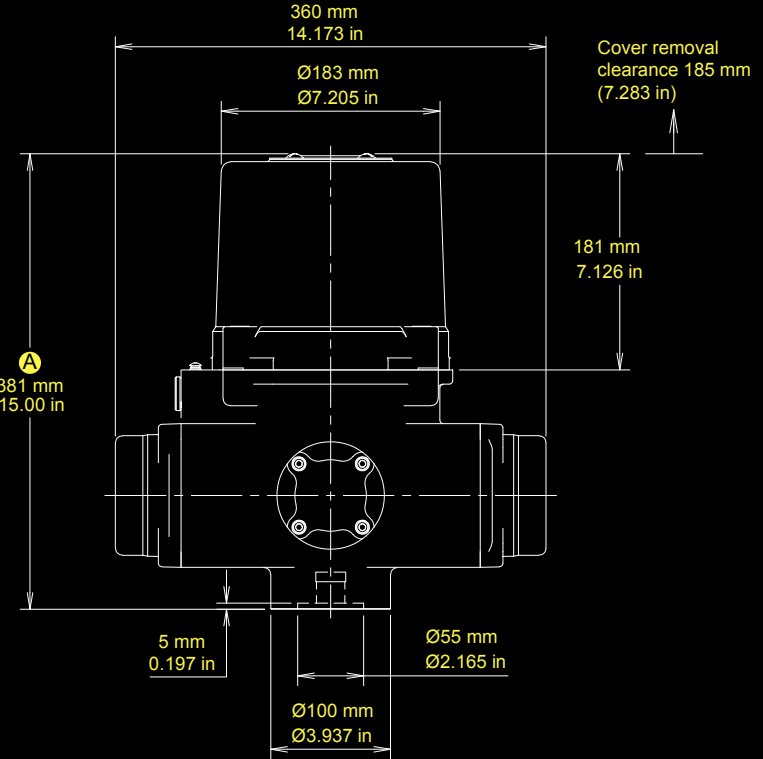


## SE-500

2 of 1/2"NPT  
46 CTS  
Conduit Entries

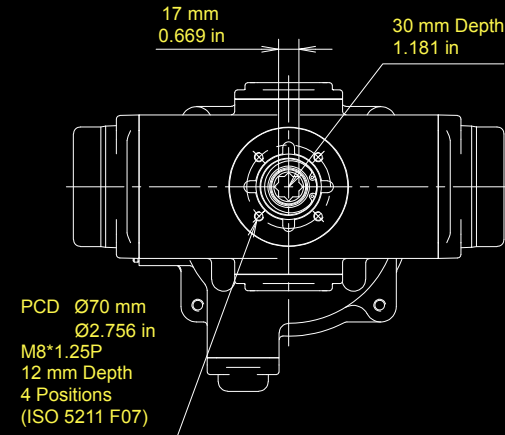


A  
381 mm  
15.00 in

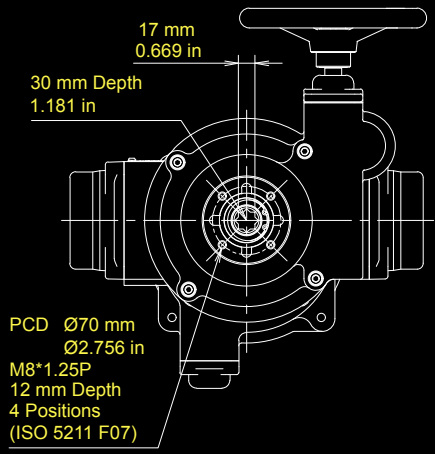
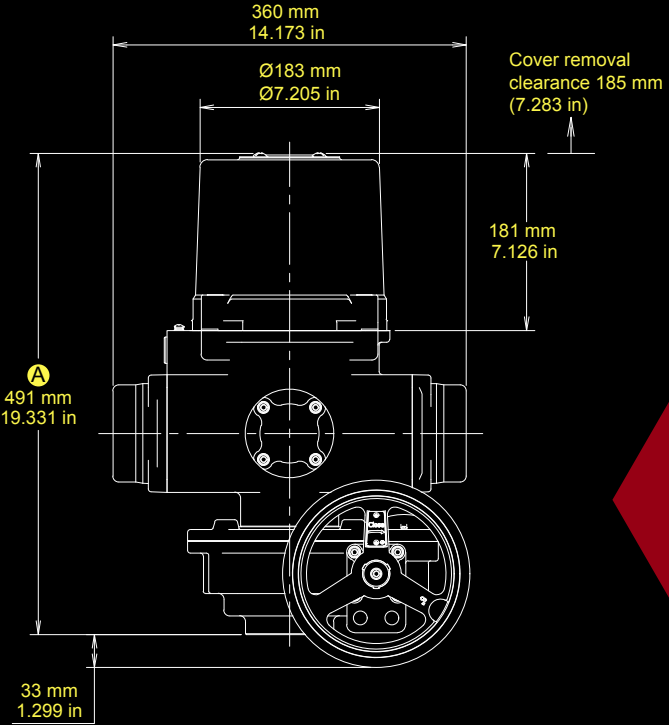
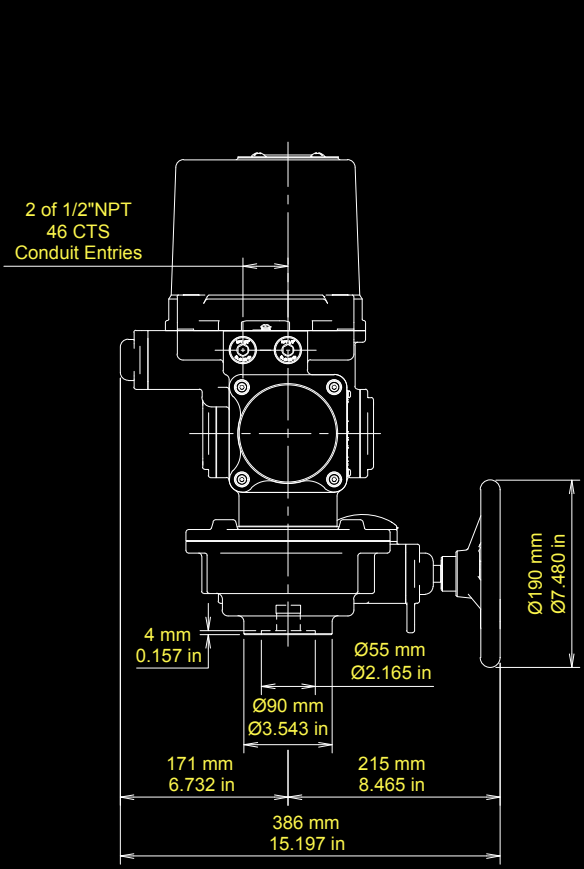


17 mm  
0.669 in

30 mm Depth  
1.181 in



• Apply to DC models, A 418 mm (16.457 in)



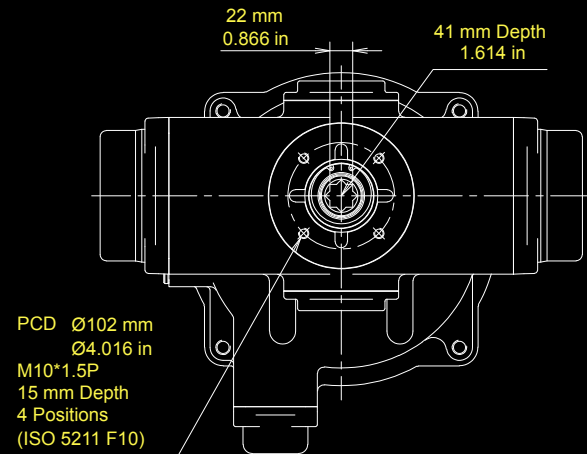
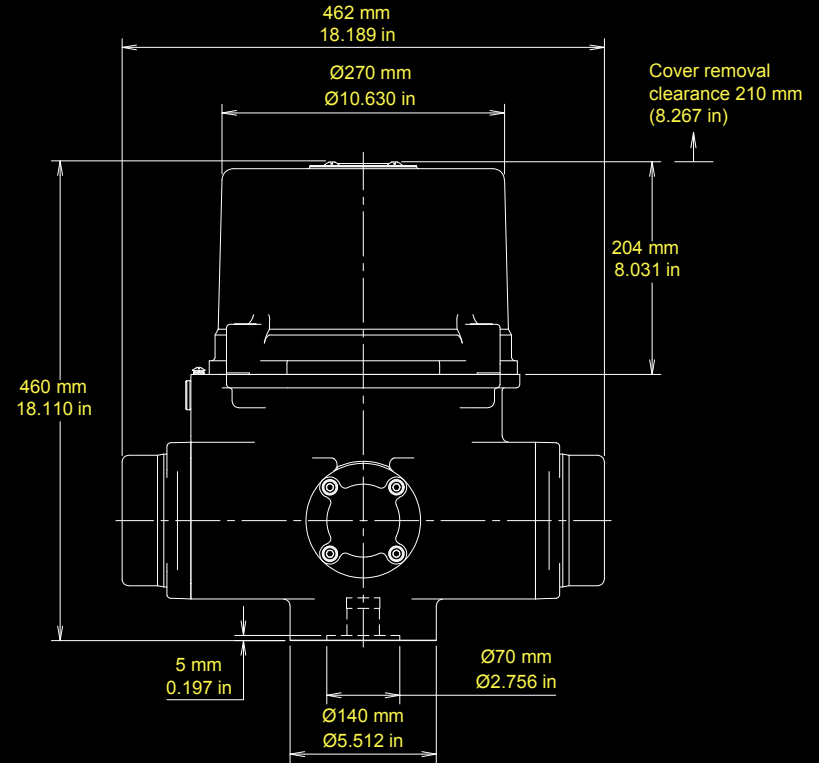
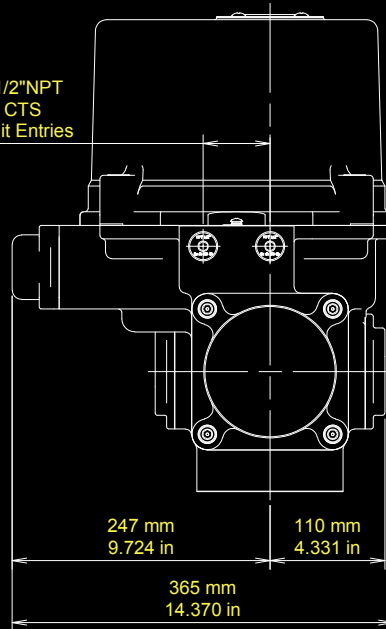
# SE-500 w/ MANUAL OVERRIDE • Apply to DC models, A 528 mm (20.787 in)

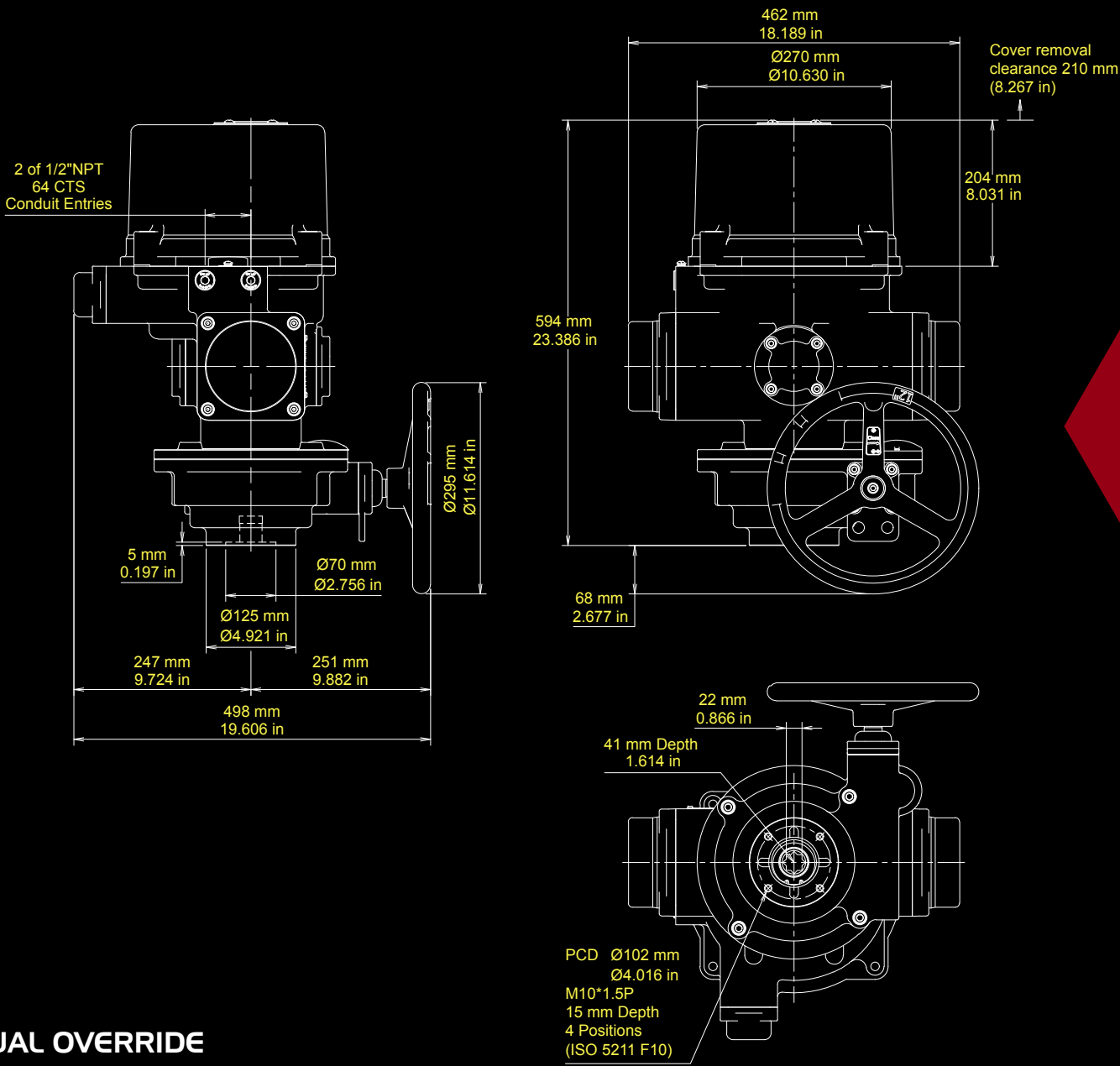
# PHYSICAL DIMENSION



## SE-1300

2 of 1/2"NPT  
64 CTS  
Conduit Entries





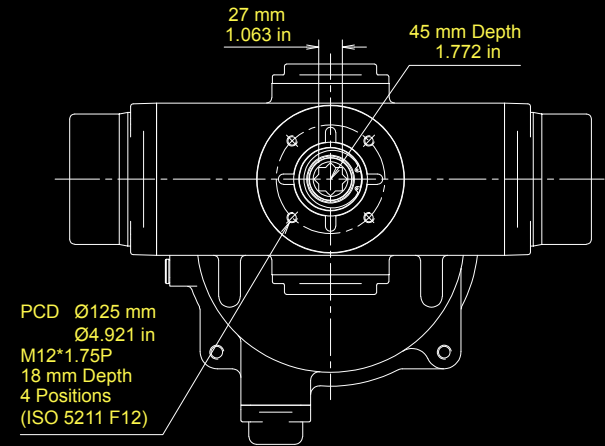
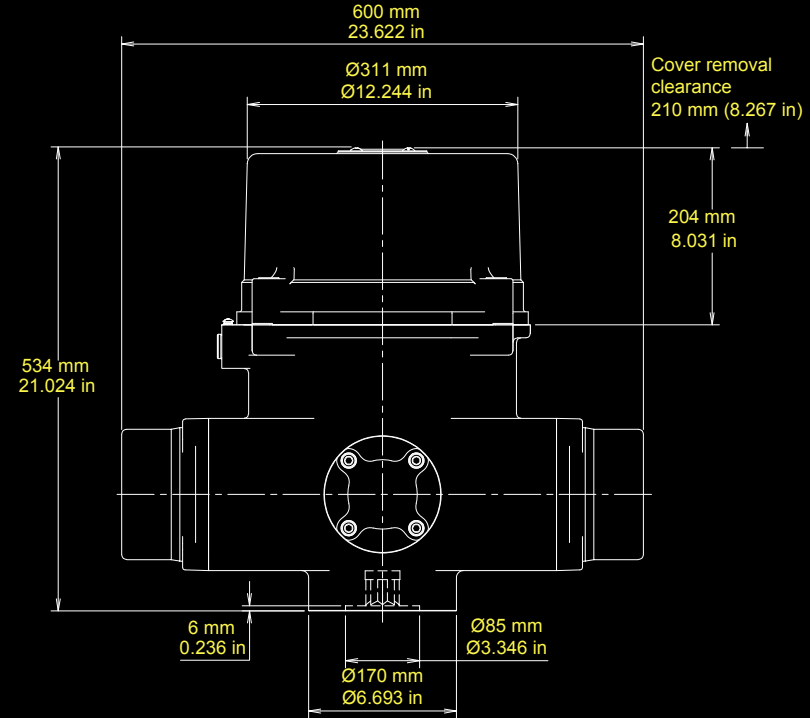
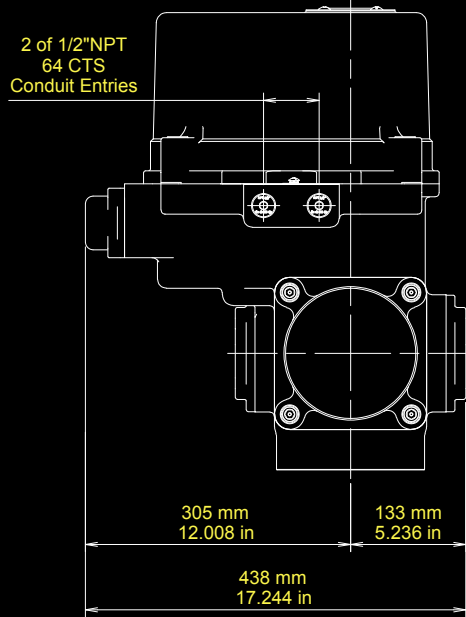
# SE-1300 W/ MANUAL OVERRIDE

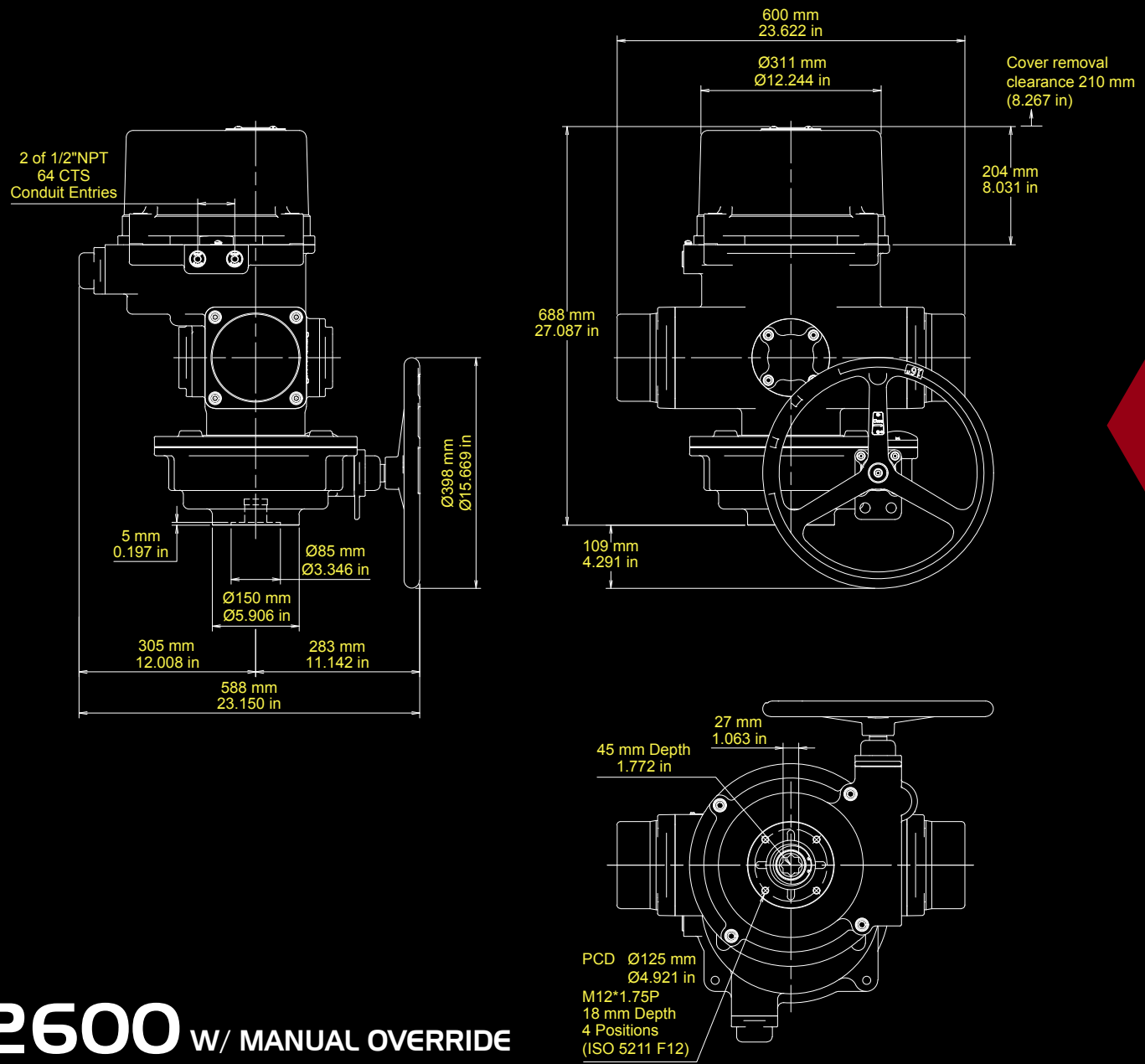
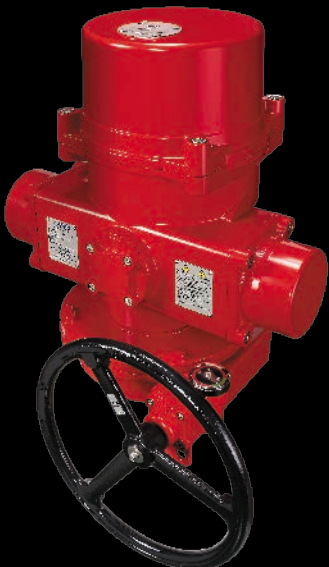
# PHYSICAL DIMENSION



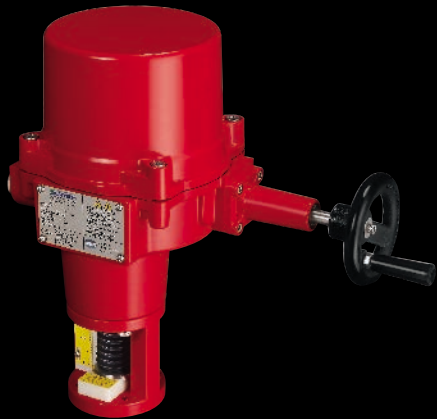
## SE-2000 / 2600

2 of 1/2"NPT  
64 CTS  
Conduit Entries





# SE-2000 / 2600 W/ MANUAL OVERRIDE



LE-250 / 500



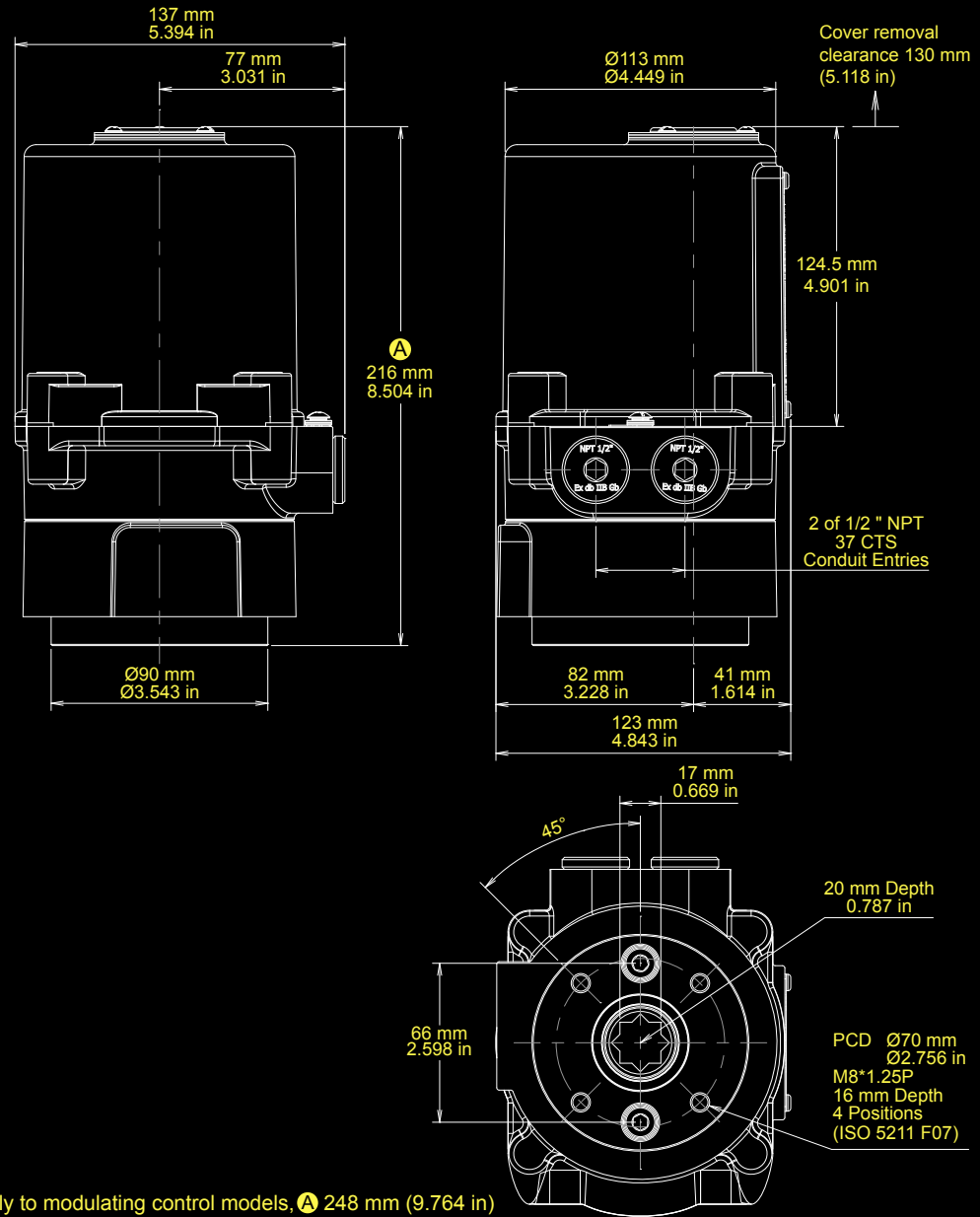


# OME series

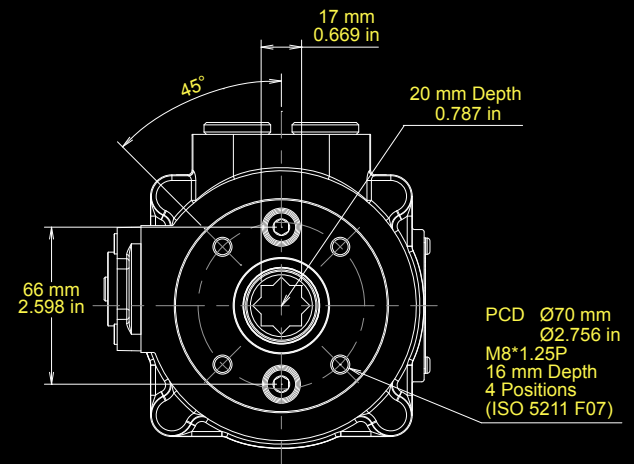
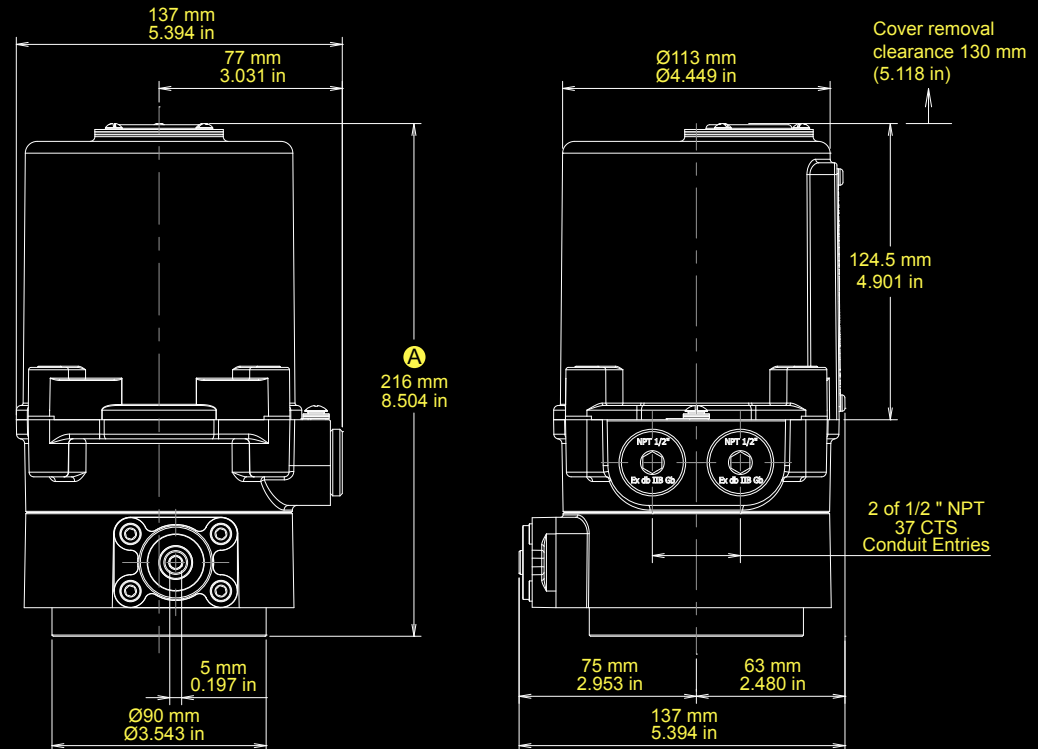
# PHYSICAL DIMENSION



## OME-A



• Apply to modulating control models, (A) 248 mm (9.764 in)



# OME-AM

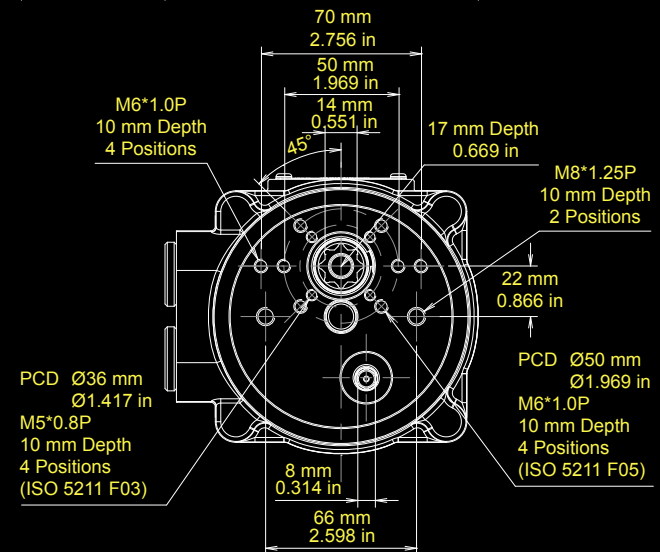
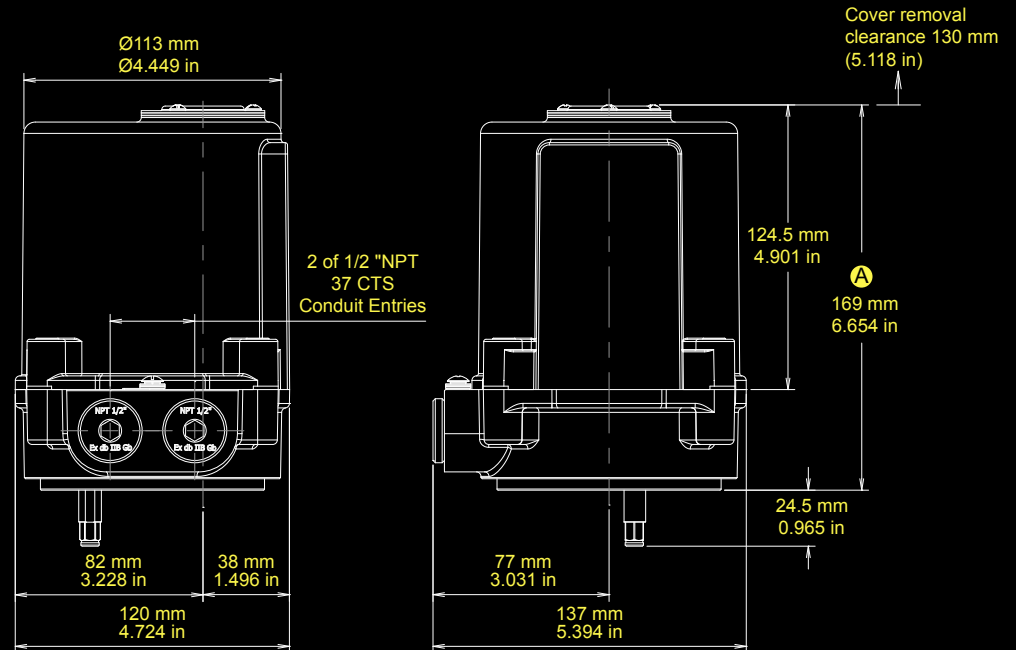
• Apply to modulating control models, (A) 248 mm (9.764 in)

# OME series

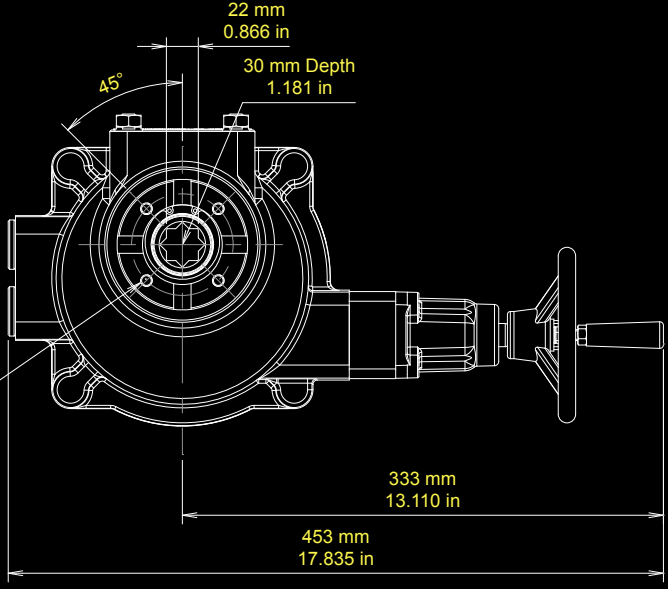
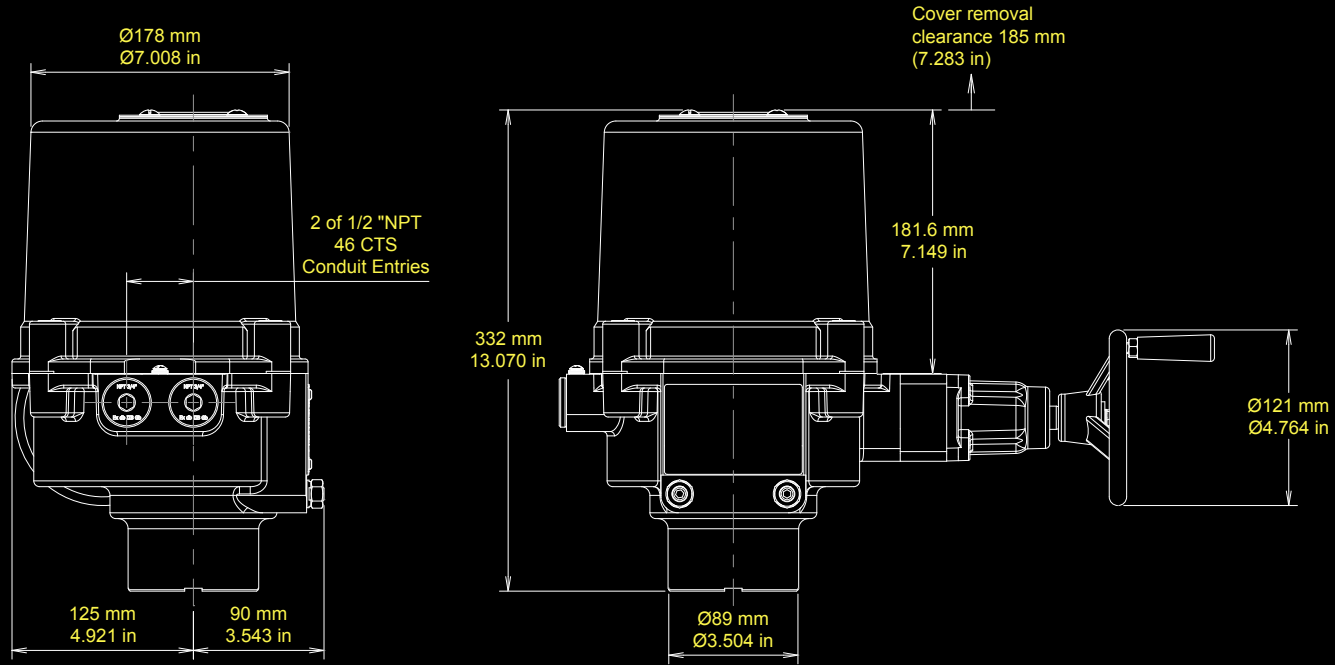
# PHYSICAL DIMENSION



## OME-I



• Apply to modulating control models, Ⓐ 201 mm (7.913 in)



# OME-2 / 3

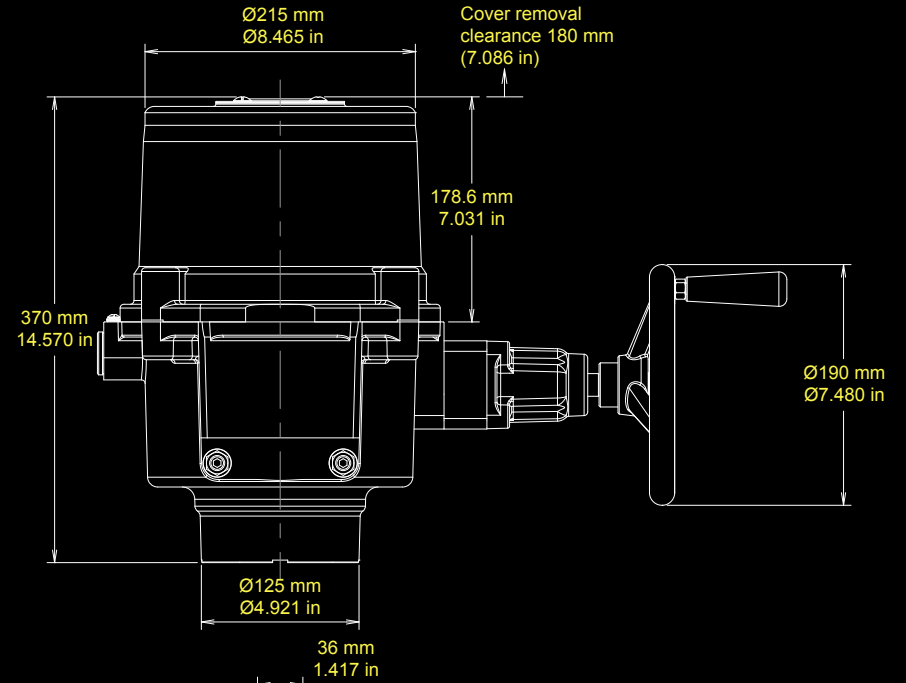
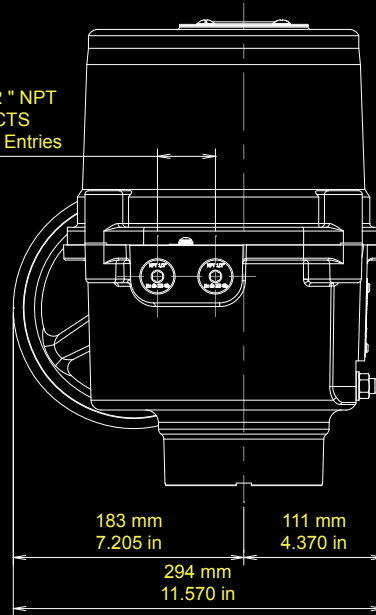
# OME series

PHYSICAL DIMENSION

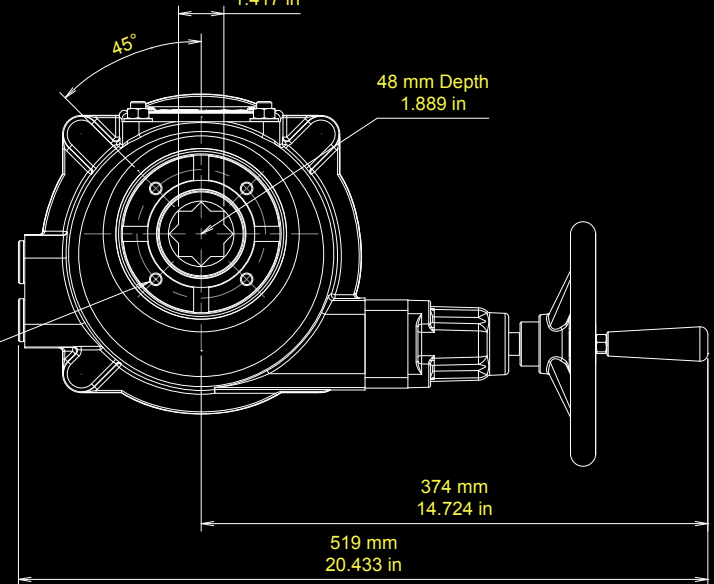


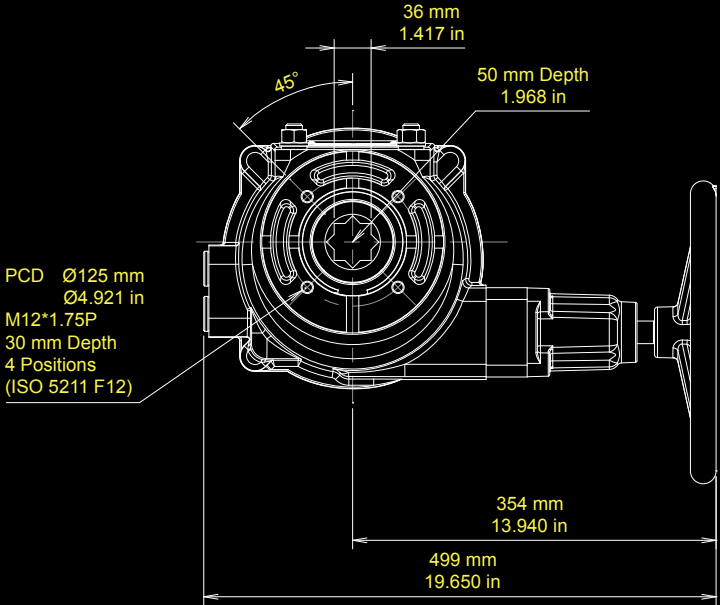
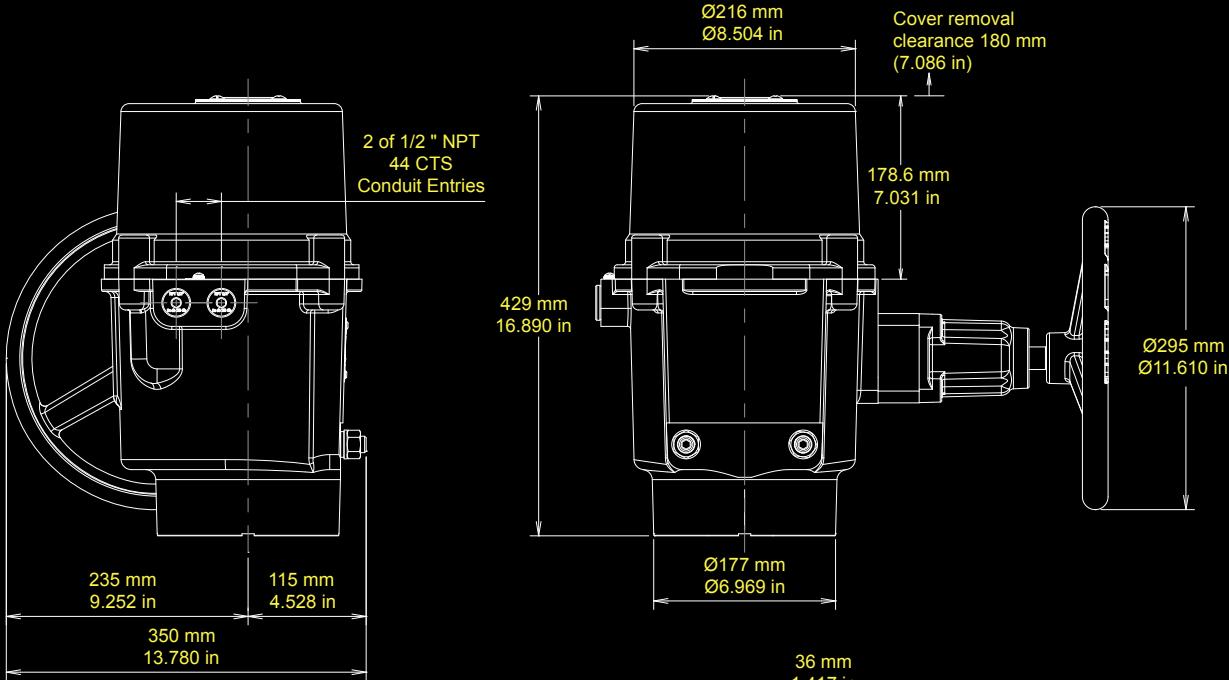
## OME-4 / 5 / 6

2 of 1/2" NPT  
46 CTS  
Conduit Entries



PCD Ø102 mm  
Ø4.016 in  
M10\*1.5P  
26 mm Depth  
4 Positions  
(ISO 5211 F10)





# OME-7 / 8

• Flange option: F14 (M16\*2.0P)

# OPTIONS

## Enclosure Hazardous Area Enclosures

### ATEX Hazardous Areas Certification for European Union

| Directive    | Marking              | Ambient Temperature              |
|--------------|----------------------|----------------------------------|
| ATEX II 2 GD | Ex db IIB T4 Gb      | -30°C to +70°C (-22°F to +158°F) |
| ATEX II 2 GD | Ex tb IIIC T130°C Db | -30°C to +70°C (-22°F to +158°F) |

Standards: EN IEC 60079-0, EN 60079-1, EN 60079-31

### IECEx (for International) / TS (for Taiwan) / CNEX (for China) Hazardous Area Certifications

| Marking              | Ambient Temperature              |
|----------------------|----------------------------------|
| Ex db IIB T4 Gb      | -30°C to +70°C (-22°F to +158°F) |
| Ex tb IIIC T130°C Db | -30°C to +70°C (-22°F to +158°F) |

IECEx & TS Standards: IEC 60079-0, IEC 60079-1, IEC 60079-31  
 CNEX Standards: GB / T 3836.1, GB / T 3836.2, GB / T 3836.31

**SE** series

**LE** series

**OME** series

Standard  
without manual override:  
Ex db IIB T4 Gb  
Ex tb IIIC T130°C Db



Optional  
with manual override:  
Ex db h IIB T4 Gb  
Ex tb h IIIC T130°C Db



Standard  
without manual override:  
Ex db IIB T4 Gb  
Ex tb IIIC T130°C Db



Optional  
with manual override:  
Ex db h IIB T4 Gb  
Ex tb h IIIC T130°C Db



**Enclosure** Hazardous Area Enclosures

**CSA Hazardous Areas Certification for North America**

| Zone   | Code     | Hazard Class | Permitted Zone | Type of Protection | Permitted Groups | Temp Class | Ambient Temperature  |
|--|----------|--------------|----------------|--------------------|------------------|------------|--|
| Zone   | AEx / Ex | I            | 1              | db                 | IIA, IIB         | T4         | OME & SE -30°C to +70°C (-22°F to +158°F)<br>LE -30°C to +65°C (-22°F to +149°F) |
|  | AEx / Ex | II           | 21             | tb                 | IIIA, IIIB, IIIC | T130°C     | OME & SE -30°C to +70°C (-22°F to +158°F)<br>LE -30°C to +65°C (-22°F to +149°F) |
| Standards: CAN / CSA-C22.2 No. 60079-0, CAN / CSA-C22.2 No. 60079-1, CAN / CSA-C22.2 No. 60079-31, UL 60079-0, UL 60079-1, UL 60079-31 |          |              |                |                    |                  |            |  |

| Division  | Hazard Class | Permitted Division | Permitted Groups | Temp Class | Ambient Temperature                       |
|---|--------------|--------------------|------------------|------------|---|
| Division  | I            | 1                  | C, D             | T4         | OME & SE -30°C to +70°C (-22°F to +158°F) |
|   | II           | 1                  | E, F, G          | T130°C     | OME & SE -30°C to +70°C (-22°F to +158°F) |
| Standards: CAN / CSA-C22.2 No. 30-M1986, CSA C22.2 No. 25-17, FM 3600, FM 3615, FM 3616 |              |                    |                  |            |   |

**JPEX Japanese Hazardous Areas**

|      | Marking              | Ambient Temperature              |
|------|----------------------|----------------------------------|
| GAS  | Ex db IIB T4 Gb      | -30°C to +70°C (-22°F to +158°F) |
| DUST | Ex tb IIIC T130°C Db | -30°C to +70°C (-22°F to +158°F) |

Standards: JNIOOSH-TR-46-1, JNIOOSH-TR-46-2, JNIOOSH-TR-46-9

| SE series | LE series | OME series |
|-----------|-----------|------------|
| ●         | ●         | ●          |
| ●         |           | ●          |
|           |           | ●          |

# OPTIONS

## Manual Override

- Clutch-less manual override allows the valve or damper to be manually operated by the hand-wheel upon a power loss.
- For safe operation, the hand-wheel does not rotate during motor operation.
- The manual override is provided as standard for OME and LE series.

## Fail-safe Direction

- The spring return direction is NOT changeable, and the actuator must be configured for the spring return direction (CW or CCW) at the time of order.
  - Standard: Fail clockwise spring return.
  - Optional: Fail counter-clockwise spring return.

## Communication Protocol

- Modbus RTU RS485

|                        | SE series | LE series | OME series |
|------------------------|-----------|-----------|------------|
| Manual Override        | ●         |           |            |
| Fail-safe Direction    | ●         |           |            |
| Communication Protocol |           | ●         |            |

### Anti-condensation Heater

- The heater is used to raise the internal temperature of actuators to prevent lubricants from freezing and keeps inside of actuator dry to avoid damage caused by too much humidity.
- Heater is not recommended if the ambient temperature is over 35°C (95°F).
- If the temperature varies much from day to night or between summer and winter, heater and thermostat are recommended.

### Heater Thermostat

- Heater's thermostat switches off the heater when the internal temperature of actuators is higher than 25±5°C (77±9°F).

### Auxiliary Limit Switches

- Actuators come standard with two limit switches, LS1 for fully-open and LS2 for fully-closed positioning. Two auxiliary limit switches are optional for fully-open and fully-closed position feedback (LS3 and LS4).
- LE series comes standard with dry contacts for position feedback at fully-open and fully-closed positions.

| SE series | LE series | OME series |
|-----------|-----------|------------|
| ●         | ●         | ●          |
| ●         | ●         | ●          |
| ●         |           | ●          |

# OPTIONS

## Modulating Control (potentiometer included)

- A proportional control unit will follow the input signal for positioning and output signal for indication.
  - Analog input: 4-20 mA, 1-5 V and 2-10 V
  - Analog output: 4-20 mA and 2-10 V

## Floating Control

- The actuator can be controlled by an external signal to open, close or stop at any intermediate positions.
- SE series actuators will rotate in either clockwise or counter-clockwise to the end position upon a power loss.

## Analog Signal Output

- Recommended to use with an On-Off or a floating actuator for position indication.
- Analog output: 0-20 mA, 4-20 mA, 0-5 V, 0-10 V, 1-5 V and 2-10 V.

| SE series | LE series | OME series |
|-----------|-----------|------------|
| ●         |           | ●          |
| ●         | ●         |            |
|           |           | ●          |

## Potentiometer

- Recommended to use with an On-Off or floating control actuator to output signal for position indication. Two resistors, 1k ohm or 5k ohm are available for selection.

## Extended Duty Cycle Control

- This option is suggested for extending duty cycle.

## Conduit Entries

Relating to OME series with JPEX explosion-proof certification, it is mandatory to select the cable gland of A2F series made by CMP Products Ltd. to meet Japanese explosion-proof standards.

- Standard: 2 x 1/2" NPT

- Option: 2 x 3/4" NPT

- Option: 2 x M20

- Option: 2 x M25

|                             | SE series | LE series | OME series |
|-----------------------------|-----------|-----------|------------|
| Potentiometer               | ●         |           | ●          |
| Extended Duty Cycle Control |           |           | ●          |
| Conduit Entries             | ●         | ●         | ●          |
| Option: 2 x 3/4" NPT        | ●         | ●         | OME-2 to 8 |
| Option: 2 x M20             | ●         | ●         | ●          |
| Option: 2 x M25             | ●         | ●         | OME-2 to 8 |



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# SUNYEH

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