

### CAUTION !



- Please ensure that the O-ring seal is in good condition prior to cover installation.
- Installation, maintenance and repair works must be performed by trained personnel.
- The actuator is equipped with a manual device, please refer to the operating manual 4.1 Manual operation instruction (P.9). Do not use any tools other than wrench to increase opening / closing torque (Max torque: 1.9 Nm) as this can damage the actuator or valve.

### Installation Notices

- Please read operation manual and wiring diagram carefully before installation.
- Verify that supply voltage is in accordance with the data on nameplate to prevent short circuit or electrical / electronic parts damage caused by incorrect power input.
- Turn power off before wiring or maintenance.
- Connect the ground wire to PE point inside the electric actuator.
- To avoid functional failure caused by static, do not touch any components on the PCB with metal tools or bare hands.
- Use suitable water-proof cable gland to ensure it fits the conduit entry size, diameter of the cable and the enclosure protection of the actuator when wiring. The water-proof cable gland must be tightened and flattened to the cable after wiring procedure and use original black water-proof plug to seal unused conduit entry and fasten the top cover of the actuator to prevent dust or water from entering the actuator. The red plastic dust-proof plug is not meant for long-term use. Replace it with suitable water-proof connector to ensure the enclosure protection rating.
- Actuator should be installed in an upright or horizontal position. Do not mount upside down or below a horizontal position.
- These units are not designed to operate in vacuum spaces or where an explosive atmosphere exists.
- Periodically inspect actuator enclosure to prevent dust from accumulating.
- Please obey the local environment regulation for equipment scrapping.

### Sizing

- The actuator shall be sized to ensure that its torque output meets the load requirements of valve and its ability to overcome the required duty cycle of application (As a MINIMUM, a 30% safety factor is suggested when calculating the torque requirement. Refer to the example below).

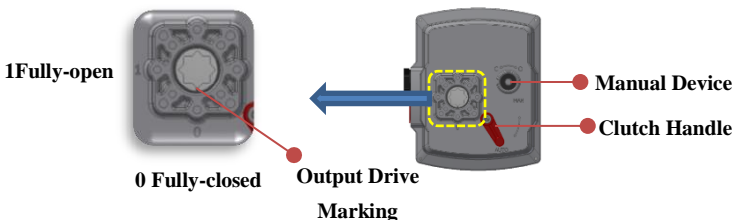
- If the maximum torque of 1" valve is 10 Nm.  
→ 10 × 1.3 (safety factor) = 13 Nm  
**13Nm < 20 Nm (DM-20) → OK!**

- In cases where the actuator does not directly fit onto the valve, a mounting kit is required. Please ensure the bracket and coupling are properly designed and manufactured to withstand the torque output of the actuator.

### Valve Mounting Instructions

Make sure both the valve and actuator are in the same position before mounting, either fully-open or fully-closed. If not, switch the clutch handle from electrical operation (AUTO) to manual operation (MAN). Use a 6 mm open-end wrench to rotate the manual device (Max. torque: 1.9 Nm) to align the output drive marking with either 0 (fully-closed) or 1 (fully-open) mark on the base. Then, mount the actuator with the valve. Switch the clutch handle back to electrical operation (AUTO). For example: The actuator is in fully-open position and the valve is in fully-open position as well.

- ⚠ **If mounted with damper, mount the damper with actuator in closed position first, then readjust the angle of open position.**

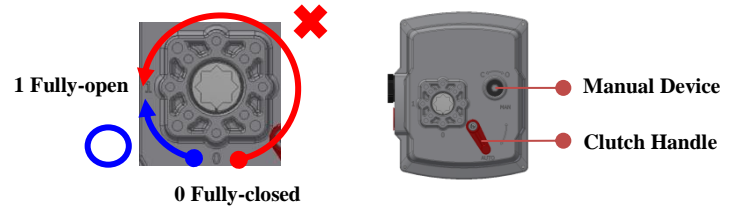


- Once mounted together, either directly or with a mounting kit, ensure that they are properly secured together and all fasteners are tightened.  
⚠ **Remove all of valve handle parts.**
- Check again that the valve and actuator are in the same position.
- Remove the conduit entry plug to relieve the pressure inside the actuator for the ease of the top cover removal and gently remove the cover.  
⚠ **The power must be off before removing the cover.**
- Refer to operating manual section 3.7 (P.8) for wiring instructions and connect the wires according to the wiring diagram labeled inside the cover of actuator.
- Supply power to actuator.  
⚠ **Care must be taken at all times as there are live circuits present that may cause electrical shock.**
- Assemble the cover and secure cover screws firmly after setting.  
⚠ **Please ensure that the O-ring seal is in good condition prior to cover installation.**



### Manual Operation

- Switch the clutch handle from electrical operation (AUTO) to manual operation (MAN).
- Use a 6 mm open-end wrench (max. torque 1.9 Nm) to rotate the manual device either clockwise to open (O) or counter-clockwise to close (C).  
⚠ **This is demonstrated by viewing from the bottom of the output drive.**
- After manual operation, please switch the clutch handle from manual operation (MAN) to electrical operation (AUTO).  
⚠ **After manual operation, switch to electrical operation (AUTO) to enable motorized actuator, otherwise the actuator will not operate properly.**



- During manual operation, the blue arrow indicates the normal range of output drive rotation. If the output drive rotation falls within the range marked by the red arrow, it indicates exceeding the fully-open or fully-closed limit positions, and the LED indicator will display E45 (4 long flashes and 5 short flashes) or E46 (4 long flashes and 6 short flashes) in yellow. Refer to 4.2 LED Status / Alarm Indication (P.10) and 6 Troubleshooting (P.32 to 34) for more information.

### LED Status / Alarm Indication

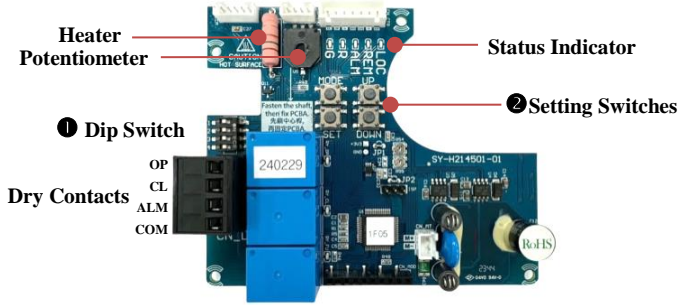
- In addition to providing the current operating status as shown in the table below, when the LED status / alarm indicator flashes in yellow, the length and frequency of the flashes represent different warning messages. Refer to 5.3.6 Troubleshooting Error Code (P.30 to p.31) for more information. For example, when the LED indicator displays 2 long flashes and 1 short flash in yellow, the error code is 21.
- The following table shows actuator status when the dip switch S1 to S4 is set at OFF.



LED Status / Alarm Indicator

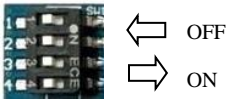
Lamp Status	Actuator Status
Red On	Fully-open
Red Light Flashing	Opening Direction
Green On	Fully-closed
Green Light Flashing	Closing Direction
Yellow On	Stop at Intermediate Position
Yellow Light Flashing	Fault

**PCBA Setting - Master Control Board**



Lamp Code	Lamp Color	Actuator Status	
		S2 OFF	S2 ON
G		Light on: Fully-closed Flashing: Closing Direction	Light on: Fully-open Flashing: Opening Direction
R		Light on: Fully-open Flashing: Opening Direction	Light on: Fully-closed Flashing: Closing Direction
ALM		Alerting Signal	
REM		Remote Control Mode	
LOC		Local Control Mode	

**① Dip Switch Setting (SW1)** (Original Factory Setting : 1, 2, 3, 4 OFF)



**S1: Supercapacitors Fail-safe Direction**

Setting	Output drive operating direction when power is lost
OFF	CW
ON	CCW

**S2: Indicator Color of Open / Closed Direction**

Setting	Opening direction	Closing direction
OFF	Red	Green
ON	Green	Red

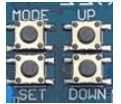
⚠ **The adjustment of S2 only affects the color of LED status / alarm indicator.**

**S3: Closing Direction Definition**

Setting	Output drive operating direction during closing direction
OFF	CW
ON	CCW

⚠ **The position indicator is set per S3 setting at factory. Please readjust the position indicator accordingly if the setting of S3 has been changed.**

**② Fully-open and Fully-closed Limit Position Setting**



- ⚠ **Use setting switches to readjust the fully-open and fully-closed limit position if needed.**
- Press and hold "SET" for 3 seconds until "LOC" lamp comes on and "REM" lamp comes off to enter setting mode. Press the "UP" and "DOWN" buttons to perform open and close settings. Press "UP" to run the actuator toward opening direction and press "DOWN" to run the actuator toward closing direction.
  - Fully-CLOSED Limit Position Setting**
    - Press and hold "DOWN" to operate the actuator to desired fully-closed position and press "MODE" for 3 seconds until fully-closed indicator lights on to complete the setting of fully-closed limit position.
      - The indicator color is set according to the dip switch S2, and the factory default setting for the closed direction is **green**.
  - Fully-OPEN Limit Position Setting**
    - Press and hold "UP" to operate the actuator to desired fully-open position and press "MODE" for 3 seconds until the fully-open indicator lights on to complete the fully-open limit position setting.
      - The indicator color is set according to the dip switch S2, and the factory default setting for the open direction is **red**.
  - Press "SET" once until "REM" lamp comes on and "LOC" lamp comes off to quit local control setting.

**PCB Setting - Capacitor Board**

- ⚠ **Power must be off before installing or removing the module to avoid danger.**
- Function: Supercapacitors are used to supply power to operate the dampers or valves to safe position (fully OPEN or CLOSED) when power is lost.
    - Pre-charging time: 5 minutes (24 V DC power at 25°C).
    - Supercapacitors are charged in line power, and are used to operate the actuators to the fail-safe position when power is lost.
    - The charging indicator remains on when a capacitor board is charging and turns off when the charging is completed.
  - Capacitor lifespan:
    - The lifespan is 160,000 hours at ambient temperature 25°C.
    - The lifespan is 14,000 hours at ambient temperature 60°C.

