



M SERIES
MULTI-TURN
ELECTRIC ACTUATORS

Our sustainable development drives the product line extension to include quarter-turn actuators, spring return fail-safe actuators, linear actuators, multi-turn actuators and explosion-proof actuators. Sun Yeh offers various products that can be widely applied to the control of industrial processes, flow control, water treatment, HVAC, chemical engineering, food processing, etc.

Sun Yeh is dedicated to providing you with high-quality products, which have been certified with CE, CSA, TS, SIL, CCC, ATEX, IECEx, and CNEx approvals, as well as meet RoHS, REACH and China RoHS environmental regulations, in addition to ISO 9001, ISO 14001, ISO 45001, and AEO.











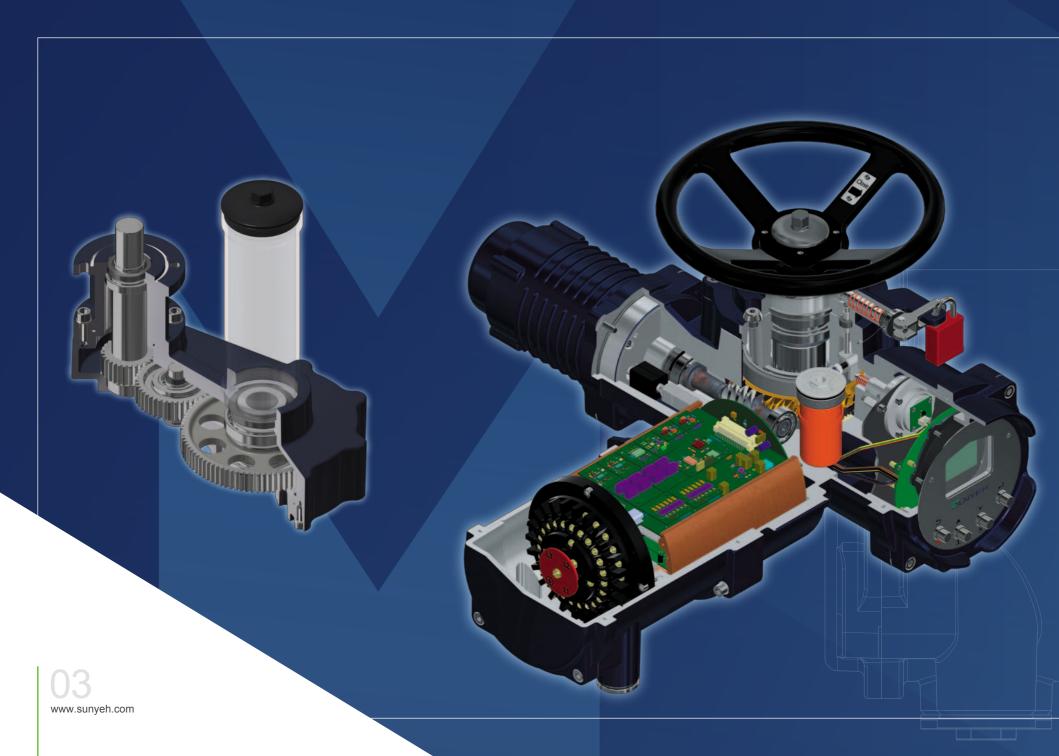








Perfect Solution



M SERIES
MULTI-TURN
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04

SERIES

# MULTI-TURN ELECTRIC ACTUATORS

**Product Overview** 

M-41 / M-55 / M-80 / M=100

If you want to operate manually, DO NOT unlock the locking device from the handwheel while operate electrically. Io, 68, Ln. 854, Sec.1, Shattan Rd., 'Neighborhood,Shejlau VII., Daud Dist., 'alchung City, 432, Talwan, R.O.C.

Sun Yeh M series multi-turn electric actuators are designed to provide output torque from 41 N·m to 100 N·m (363 in·lb to 885 in·lb) and output speed from 15 rpm to 120 rpm which fit with various types of valves. After combining with a gearbox, the maximum output torque increases.

It comes standard with backlit LCD display and reed switches to make operation easily under different light conditions.

The manual override is equipped to enable the automaitc operating mode switched to manual operation easily and stably, no matter under normal operation or during power outages.

# **Product Features**

- Five speeds can be chosen. The output torque remains constant when output speed changes.
- High efficiency BLDC motor technology allows output torque and speed adjustable in both directions.
- Torque overload protection at each end of stroke.
- Double-sealed and IP68 weatherproof.
- Patent obtained in UK, USA, Taiwan, China, Japan, and Germany.
- Setting, monitoring, and diagnosing are possible through local control and APP with Bluetooth.
- Available communication solutions: Modbus RTU RS485, Profibus DP V0.
- Temperature of motor and electronic components is monitored.
- Non-intrusive design allows setting and adjusting without cover removal.
- Multi-language LCD display incorporated with reed switches makes operating, setting, adjusting easy and simple.
- Automatic phase correction and phase loss protection.
- Instantaneous reversal protection.
- Four levels of assigned password protection hierarchical prevent unauthorized changes.

# **Function**

### **General Function**

Incremental encoder and bluetooth transmission.

#### **Protection Function**

- Overload protection
- Motor thermal protection
- Automatic phase correction
- Phase loss protection
- Instantaneous reversal protection
- Automatic self-test and diagnosis
- Auto retry to loosen jammed valve

### Valve Protection

- Torque overload protection:
   While the actuator cannot withstand the excess torque,
   the actuator is going to automatically turn off and the
   valve will stay in the last position.
- The valve stem protection:
   The rising stem with a protective sleeve provides dustproof and personal safety.

# **Service Condition**

- Ambient temperature: -20°C to +70°C / -4°F to 158°F
- Relative humidity: 5% to 95%

# Standard Specification

#### **Enclosure**

- Polyester powder coated aluminum alloy.
   Corrosion protection C3 according to ISO 12944-6.
- Waterproof and dustproof enclosure: IP68 (8 m, 120 hrs)
   Standard: IEC 60529 Edition 2.1: 2001.

#### Motor

• BLDC motor and insulation class F.

#### Position Indicator

 All models are equipped with an easily visible LCD display position indicator.

## **Duty Cycle**

- Conform to EN 15714-2 and IEC 60034-1.
- Class A & B, S2-15 min
- Class C: 1200 starts per hour

# Control Type

- On / Off control (digital signals)
- Modulating control
   Analog input signals: 0-20 mA, 4-20 mA, 0-5 V, 1-5 V, 0-10 V, 2-10 V
   Analog output signals: 0-20 mA, 4-20 mA, 0-5 V, 1-5 V, 0-10 V, 2-10 V
- Communication: Modbus RTU RS485, Profibus DP V0

## Digital Input Control Voltage

Standard: 24 V DCOptional: 110 V, 220 V

# Digital Output Signal Board (DO)

Including 4 contacts
 Standard: Latching
 Optional: Non-Latching

## **Endstops**

- Digital endstops
- Position sensing: Incremental encoder

### Manual Override

 Handwheel / electric control switch via lever
 When the motor is electrically activated, for safety reasons, the handwheel will not rotate.

#### **Gear Set**

• Consists of worm shaft, worm gear and planetary deceleration device.

# Lubricating

• Specifications: 75W80

# Supply Voltages

- M series motor permits a range of voltages to be connected without modification.
- The voltages are:
   220 V AC / 1PH, 50 / 60 Hz
   220-415 V AC / 3PH, 50 / 60 Hz

### Conduit Entries

• 1 x 1-1/2" NPT, 2 x 1" NPT

### **APP**

The multi-turn actuators offer bluetooth technology.
 When connected with SUNYEH APP allows remote control, reading parameters, and setting parameters.

# SUNYEH APP (iOS / Android)



### Battery

• Specifications:

Non-rechargeable <sup>r</sup> Alkaline battery \_ : AA Lithium battery: LS 33600

Battery is not delivered with the actuator. It is available in retail and specialty shops,



Non-rising stem



Rising stem

# **Technical Data**

Model	Output	Footony	Non-rising Stem					Rising Stem						Maunting
	_ ` .	Factory Setting	NA		Max Stem Acceptance Diameter	We	ight	Max	k Thrus	t	Max Stem Acceptance Diameter	W	eight	Mounting Flange
	rpm	rpm	N∙m	in·lb	mm	kg	lb	kgf	lbf	kN	mm	kg	lb	ISO 5210
M-41	120, 100, 80, 60, 40	40	41	363	35	52		4000 0000		40	28	55	121.5	
M-55	90, 75, 60, 45, 30	30	55	487			115		8996					F10
M-80	60, 50, 40, 30, 20	30	80	708			110	4080	0990					FIU
M-100	45, 37, 30, 22, 15	30	100	885										

• Five speeds can be chosen. For detailed operation, please refer to the operation manual.

# **Optional Items**

# **Output Drive Type**

- Non-rising stem
- Rising stem

# Digital Output Signal Board (DO)

• 4 additional contacts for feedback.

# **Conduit Entries**

• 1 x M40 x 1.5, 2 x M25 x 1.5 (Adapter)

## Stem Protection Sleeve

- Provides dust proof for the rising stem.
- Materials: PC
- Size: Ø40 mm, Ø76 mm (250 mm long / each) (Ø40 mm used for actuator and Ø76 mm used for gear box)

## **Anti-condensation Heater**

A space heater can increase the internal temperature and keep the inside of actuator dry to avoid the
moisture causing actuator failure under low temperature or high humidity. It is equipped with a thermostat
to switch the anti-condensation heater off when the temperature inside the actuator is over 25±5°C / 77±9°F.
Available in 24 V DC, 110 V AC or 220 V AC.

# M SERIES MULTI-TURN

# ELECTRIC ACTUATORS

# **G Series Multi-turn Gearbox**

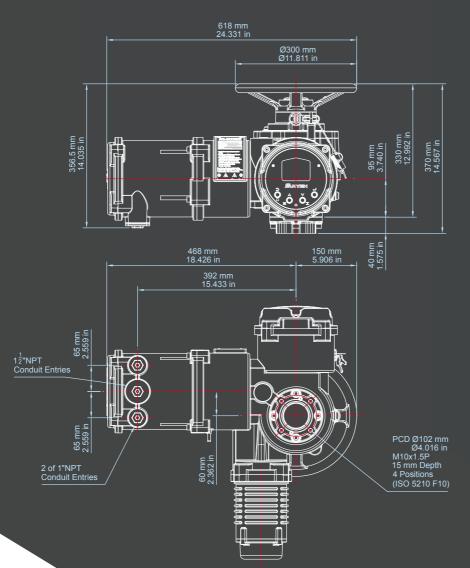
G20	G201 Multi-turn Gearbox													
Model	Output	Factory			Non-rising Stem					Mounting				
		Setting		ax que	Max Stem Acceptance Diameter	We	eight	Max	x Thrus	t	Max Stem Acceptance Diameter	We	eight	Flange
	rpm	rpm	N∙m	in∙lb	mm	kg	lb	kgf	lbf	kN	mm	kg	lb	ISO 5210
M-41	40, 33, 27, 20, 13	13	123	1090										
M-55	30, 25, 20, 15, 10	10	165	1460	40	22	48.5	7140	15744	70	32	25	55.1	F12
M-80	20, 17, 13, 10, 7	10	240	2125										

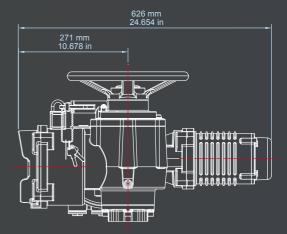
G202 Multi-turn Gearbox														
Model	Output Speed	Factory	Non-rising Stem							F	Rising Stem			Mounting
		Setting	Max Torque		Max Stem Acceptance Diameter	We	eight	Max Thrust		t	Max Stem Acceptance Diameter	Weight		- Mounting Flange
	rpm	rpm	N∙m	in∙lb	mm	kg	lb	kgf	lbf	kN	mm	kg	lb	ISO 5210
M-41	24, 20, 16, 12, 8	8	205	1815	45	25	55.1	10200	22491		36	27.5	60.6	F14
M-55	18, 15, 12, 9, 6	6	275	2435						100				
M-80	12, 10, 8, 6, 4	6	400	3540										

G20	G203 Multi-turn Gearbox													
Model	Output Speed	Factory	Non-rising Stem							F	Rising Stem			Manustina
		Factory Setting	IV	lax que	Max Stem Acceptance Diameter	We	eight	Max	x Thrus	t	Max Stem Acceptance Diameter	We	eight	Mounting Flange
	rpm	rpm	N∙m	in∙lb	mm	kg	lb	kgf	lbf	kN	mm	kg	lb	ISO 5210
M-55	13, 11, 9, 6, 4.3	4.3	385	3410	60	32.5	5 71.6	15300	33737		44	36	79.4	F16
M-80	8.6, 7, 6, 4, 2.8	4	560	4960						150				
M-100	6.4, 5, 4, 3, 2.1	4	700	6200										



# Outline Dimensions

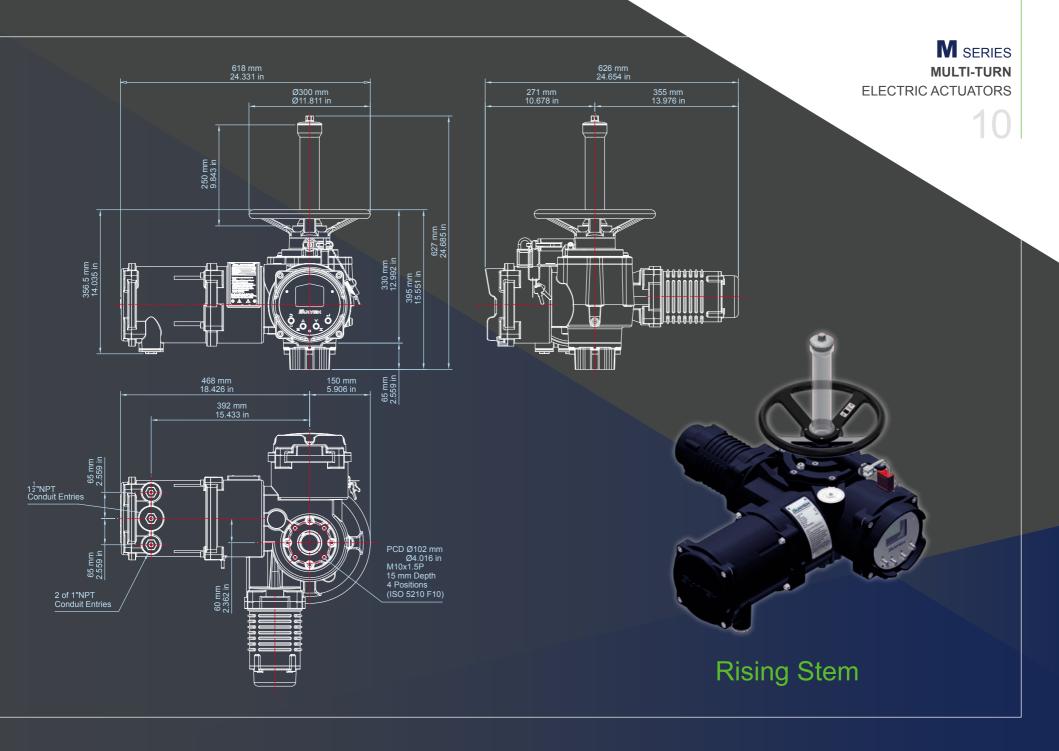






Non-rising Stem

www.sunyeh.com





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